MASTER® BUILDERS SOLUTIONS

BASF
We create chemistry

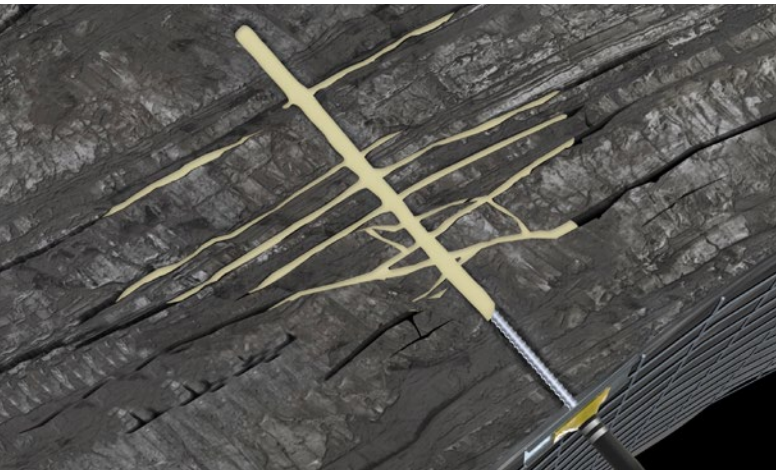
Solutions for Rock Bolting

Innovative Solutions for Strata Control

The demand for the world's mined resources is forcing mine operators to work at ever greater depths. Increased excavation depths lead to higher geotechnical challenges, such as higher rock stresses affecting the stability of the strata. Working at ever greater depths with potentially unstable strata increases the need for enhanced personnel safety within the mine environment.

How fast and how safely a mine can be developed is a critical factor of efficient mining. With the Master Builders Solutions range, BASF offers products that facilitate safe ground stabilization while improving mine productivity. Developed for placement of cable and rock bolts in underground mines, our innovative solutions improve cycle times for both cable and rock bolt installation, while increasing worker safety and strata control.

Tested in operational mines and exposed to the most challenging of working conditions, our solutions for grouting and anchoring make mining at all conditions a safer, more productive environment.



MasterRoc RBA 380 fills cracks down to ≥ 0.14 mm.

Tensile test with hollow rock bolts

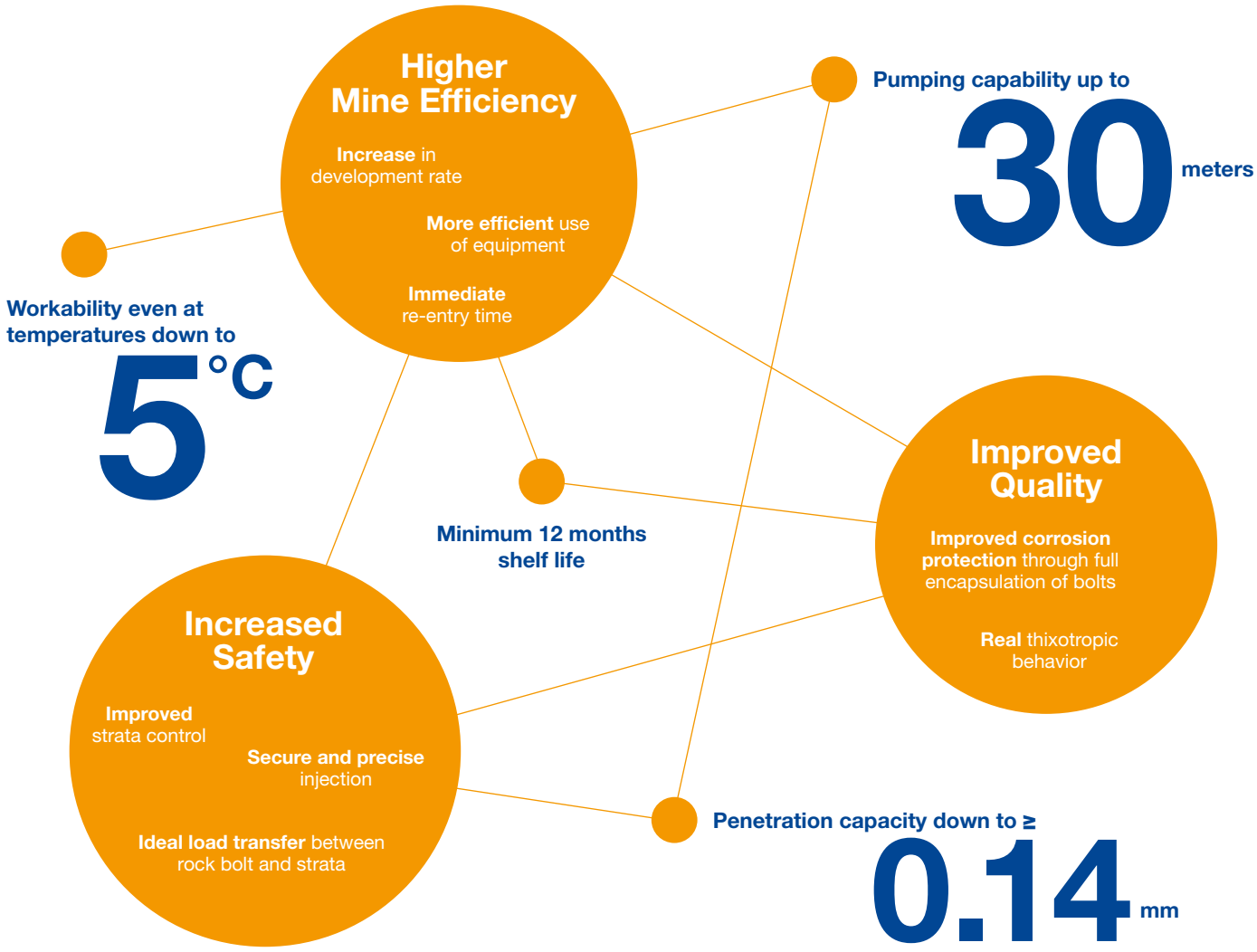
Test No.	Setting Time	Rock Bolt Type	Maximum Tensile Load [kN]	Accompanying Displacement [mm]
1	4 hours	R32S	358	31
2	4 hours	R32S	346	22
3	4 hours	R32S	378	33

Tensile pull strength testing with 600 mm encapsulation length according to DIN 21521. In additional external tests, BASF could prove final load bearing capacity after a few minutes only.

Improve Your Rock Bolting Performance

MasterRoc® RBA 380 is a fast reacting two component polyurea silicate injection resin for rock bolt installations. It offers many advantages due to its unique thixotropic behavior which allows for overhead applications without additional sealing. It fills even the smallest cracks (≥ 0.14 mm). The long-distance pumping capability is up to 30 meters. It keeps miners safe during bolting due to its fast curing and strength development.

Benefits at a glance:



Versatile System Tailored to Your Underground Construction Needs

The conditions underground vary from mine to mine: Rock temperatures ranging from -5 °C up to 60 °C influence the curing speed of reactive resins. Different pumping lengths require different set times. The Master Builders Solutions specialists advise customers about the optimum product choice for their application.

Self-drilling anchor with MasterRoc RBA 380

For the installation of various rock bolt types:

- Self-drilling anchors (SDA)
- Full rebars
- Cable bolts
- Composite fiber bolts
- Hollow bars

Rock Bolting Portfolio

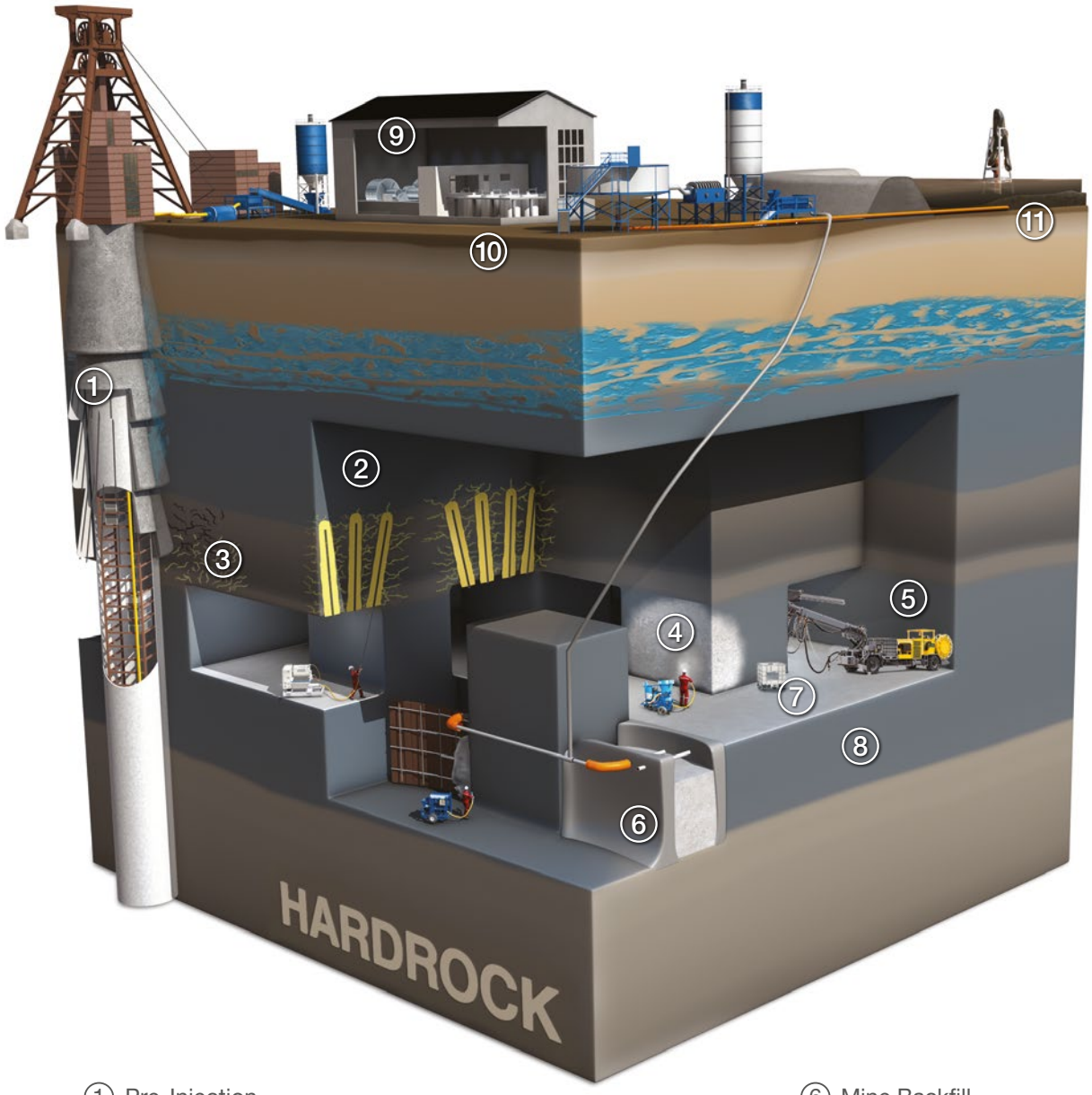
BASF offers a wide range of rock bolting solutions. Besides reactive resins from the MasterRoc RBA 38X range the portfolio includes also ready-to-use cementitious products and various admixtures for OPC based grouts to adjust the behavior in terms of shrinkage compensation, corrosion protection, pumping capacity, and bond improvement.

Cementitious grout with and without corrosion inhibitor

With corrosion inhibitor

Without corrosion inhibitor

Our Comprehensive Portfolio for Mining



1. Pre-Injection
2. Rock Bolting
3. Injection
4. Thin Spray-on Liner (TSL)
5. Sprayed Concrete
6. Mine Backfill
7. Admixture for Concrete
8. Roadway Concrete
9. Grinders
10. Flotation
11. Tailing Pond

Global Network of Underground Specialists

BASF, with its global underground construction team, is a world leader in the provision of reliable, customer-oriented solutions focused on your needs in the tunneling and mining industries. We recognize that your success is underpinned by our ability to deliver solutions that meet or exceed your critical needs.

By accompanying you from the start of your project and understanding the issues that are important to you, we can contribute to your success. We support you with product training and quality control, and our professional technical services team is on hand around the clock, helping you with technical advice and trouble shooting.

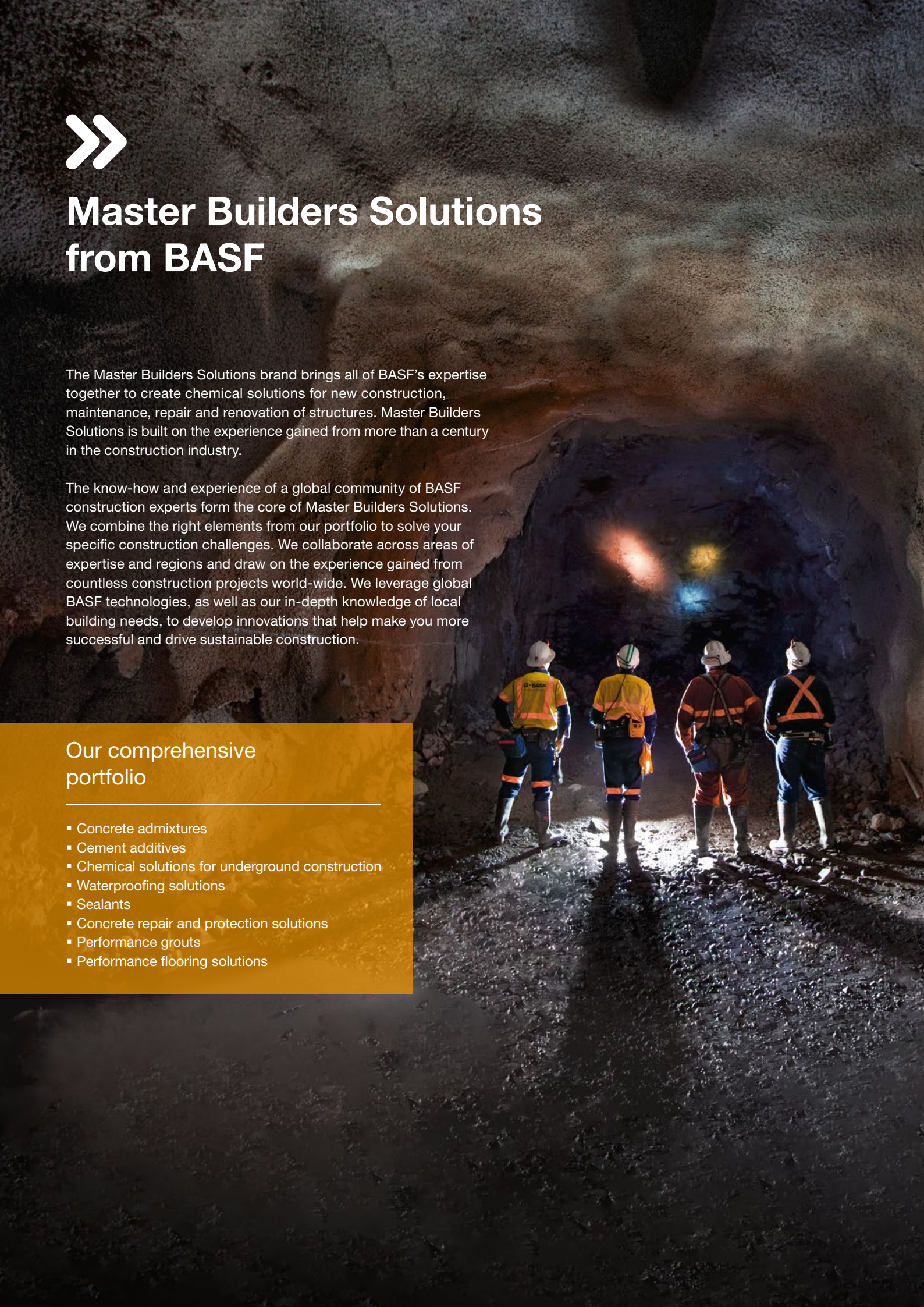
Hands-on exercises and training

BASF provides technical injection training courses on a frequent basis centrally located in the Hagerbach underground facility in Switzerland. The courses are organized both as demonstration workshops in realistic underground settings and as practical injection operators training. The demonstration workshops are “show-and-tell” sessions that aim to visualize and explain the possible types of application and the technical performance of our injection systems. The practical injection operators training is offered exclusively to injection customers who are working with BASF injection systems. During this training the participants are given the chance to work in small groups, taking part in hands-on exercises under the supervision of experienced instructors. The main objective is to gain practical skills for the correct application and execution of injection work. In addition, customized training is available for individual projects worldwide when required by customers.

Master Builders Solutions from BASF

The Master Builders Solutions brand brings all of BASF's expertise together to create chemical solutions for new construction, maintenance, repair and renovation of structures. Master Builders Solutions is built on the experience gained from more than a century in the construction industry.

The know-how and experience of a global community of BASF construction experts form the core of Master Builders Solutions. We combine the right elements from our portfolio to solve your specific construction challenges. We collaborate across areas of expertise and regions and draw on the experience gained from countless construction projects world-wide. We leverage global BASF technologies, as well as our in-depth knowledge of local building needs, to develop innovations that help make you more successful and drive sustainable construction.



Our comprehensive portfolio

- Concrete admixtures
- Cement additives
- Chemical solutions for underground construction
- Waterproofing solutions
- Sealants
- Concrete repair and protection solutions
- Performance grouts
- Performance flooring solutions

Master Builders Solutions from BASF for the Construction Industry

MasterAir
Complete solutions for air entrained concrete

MasterBrace
Solutions for concrete strengthening

MasterCast
Solutions for the manufactured concrete product industry

MasterCem
Solutions for cement manufacture

MasterEase
Low viscosity for high performance concrete

MasterEmaco
Solutions for concrete repair

MasterFinish
Solutions for formwork treatment and surface improvement

MasterFlow
Solutions for precision grouting

MasterFiber
Comprehensive solutions for fiber reinforced concrete

MasterGlenium
Solutions for high performance concrete

MasterInject
Solutions for concrete injection

MasterKure
Solutions for concrete curing

MasterLife
Solutions for enhanced durability

MasterMatrix
Advanced rheology control for concrete

MasterPel
Solutions for water tight concrete

MasterPolyheed
Solutions for mid-range concrete

MasterPozzolith
Solutions for water-reduced concrete

MasterProtect
Solutions for concrete protection

MasterRheobuild
Solutions for high strength concrete

MasterRoc
Solutions for underground construction

MasterSeal
Solutions for waterproofing and sealing

MasterSet
Solutions for set control

MasterSuna
Solutions for sand and gravel in concrete

MasterSure
Solutions for extraordinary workability retention

MasterTop
Solutions for industrial and commercial floors

Master X-Seed
Advanced accelerator solutions for concrete

Ucrete
Flooring solutions for harsh environments

QUANTIFIED SUSTAINABLE BENEFITS ADVANCED CHEMISTRY BY MASTER BUILDERS SOLUTIONS

Let the numbers do the talking: We have portrayed some of our most eco-efficient product solutions for concrete and precast production, construction, civil engineering, and flooring.

sustainability.master-builders-solutions.basf.com

BASF SE
Underground Construction
Salzachstrasse 2–12
68199 Mannheim, Germany
Phone +49 621 60 91013
E-mail ugc@basf.com

BASF Construction Chemicals
UAE LLC
P.O. Box 37127
Dubai Investment Park
Al Hibab Road, Jebel Ali
Dubai, United Arab Emirates
Phone +971 4 8090800

BASF Construction Chemicals
23700 Chagrin Boulevard
Beachwood, OH 44122, USA
Phone +1-216-839 7500
Fax +1-216-839 8821
E-mail admixtures@basf.com

BASF SA
Avenida das Nações Unidas,
14.171, Morumbi
04794-000 São Paulo – SP, Brazil
Phone +55 11 2718 5507
E-mail sac.eb@basf.com

BASF Construction Chemicals
Asia Pacific
33 Tuas Avenue 11
Singapore 639090
Phone +65 6861 6766
E-mail infotmc-ap@basf.com

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